

# ASSEMBLY INSTRUCTIONS

**1****INSERTING THE REAR  
BRAKE CABLE GUIDE**

Run the cable guide from the hole in the chain stay to the upper hole of the head tube.

**2****INSERTING THE REAR  
BRAKE SHEATH**

Run the rear brake cable sheath inside the frame using the cable guide.

**3****INSTALLING THE REAR  
BRAKE SHEATH**

Cut an anti-noising sheath long enough to cover the entire length from the bottom bracket to the upper hole of the head tube



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Run the anti-noising sheath over the rear brake cable sheath, inserting it from the head tube end.



#### 4 INSERTING THE FRONT BRAKE CABLE

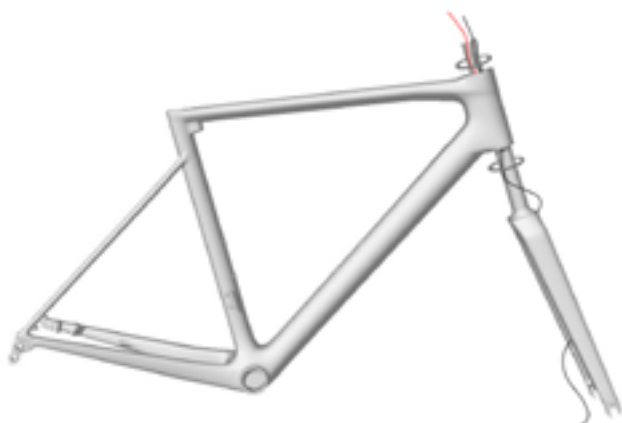
Insert the front brake cable in the hole in the fork. Pull out the front brake cable from the upper hole on the fork, remembering that you also have to insert the headset bearings inside as well.



#### 5 ASSEMBLING THE FORK

Insert the upper and lower bearings in the head tube.

Insert the fork into the head tube

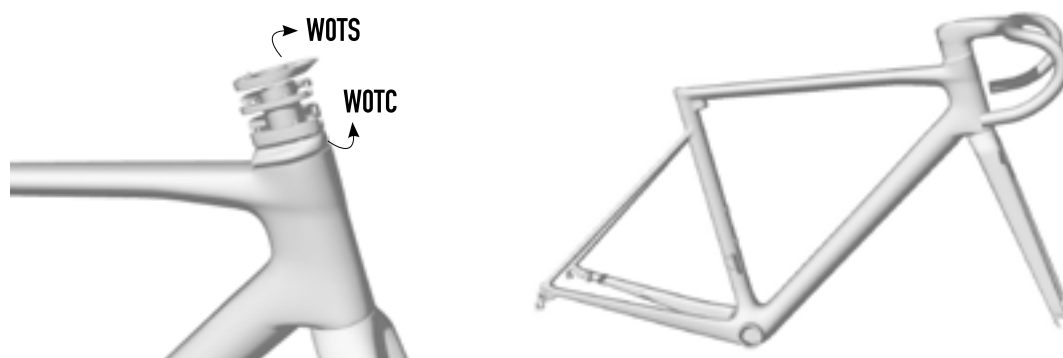


## 6 CONNECTING THE DI2 CABLES

Once the spacers and the handlebar of the desired size have been positioned, connect the electronics cables.

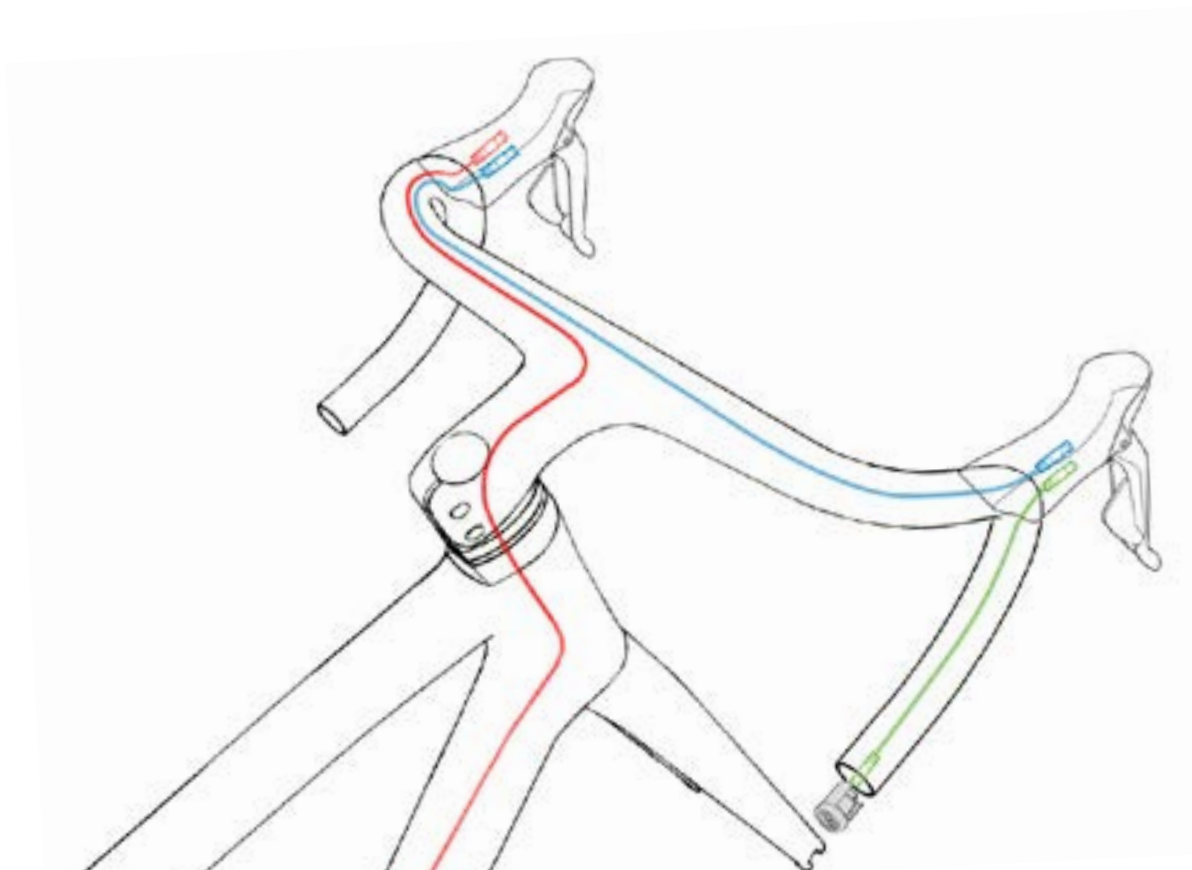
NOTE: spacers may be positioned up to a maximum of 30 mm.

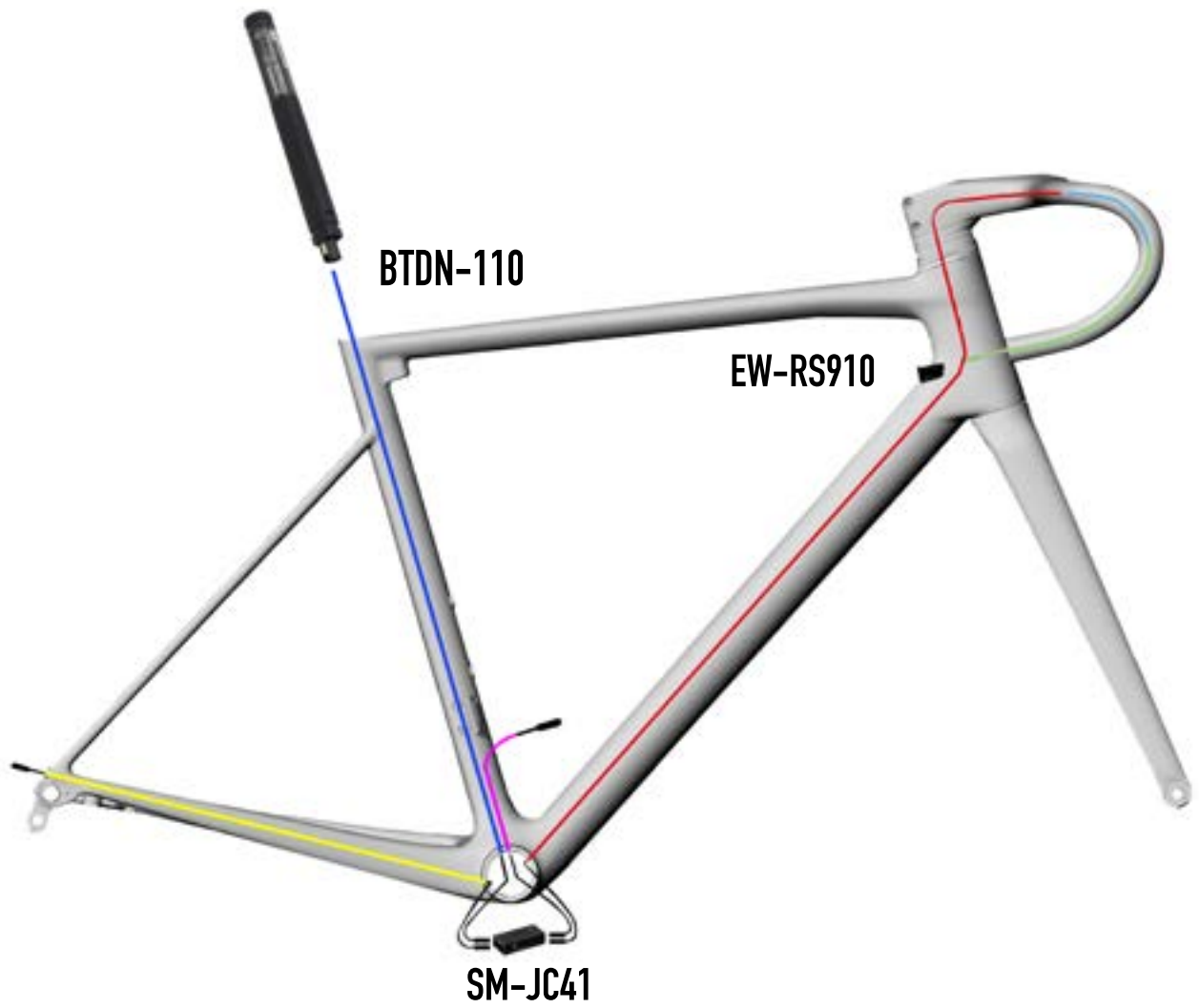
**WOTS** and **WOTC** are essential during assembly.



Connect the **SM-JC41** junction box to the battery, shifter and derailleur. Then, connect the **SM-JC41** junction box directly to one of the handlebar controls. Next, connect it to the other control on the opposite side of the handlebar and connect the **EW-RS910** junction in the handlebar plug.

Last, compact the assembly.





## 7 ASSEMBLING THE CRANKS

Install the cranks in the bottom bracket.

## 8 INSTALLING THE SEAT POST

Slot the **BT-DN110** battery in the two plastic shell Ritchey 27.2 frame, then press the battery inside the seat post. Insert the seat post in the seat tube. Insert the expander in the top tube and tighten the screw to a torque of 5-7 Nm.



